

Cutting Tool Sets

1/2" SHANK SILVER & DEMING - CN-TECH™ CRYO/NITRIDE



S&D-4CN



S&D-4SP

4 Pc.

Part #	9/16, 5/8, 3/4, 1"	Qty of each
12260 S&D-4	1/2" Shank-Silver & Deming	1
12250 S&D-4SP	1/2" Shank-Silver & Deming	1
74771 S&D-4AGX	1/2" Shank-Silver & Deming	1
29551 S&D-4D	M42 Cobalt	1
30323 S&D-4CN	CN-TECH™ CRYO/NITRIDE 1/2" Shank - Silver & Deming	1

8 Pc.

Part #	9/16 - 1" by 16ths	Qty of each
43200 S&D-8	1/2" Shank - Silver & Deming	1
92400 S&D-8SP	1/2" Shank - Silver & Deming	1
74781 S&D-8AGX	1/2" Shank - Silver & Deming	1
29571 S&D-8D	M42 Cobalt	1
30333 S&D-8CN	CN-TECH™ CRYO/NITRIDE 1/2" Shank - Silver & Deming	1

13 Pc.

Part #	3 ea.(9/16" & 5/8") 2 ea.(3/4") 11/16", 13/16", 7/8", 15/16", 1"	Qty of each
30343 S&D-13CN	CN-TECH™ CRYO/NITRIDE 1/2" Shank - Silver & Deming	1

33 Pc.

Part #	1/2 - 1" by 64ths	Qty of each
43201 S&D-33	1/2" Shank Type 130 Silver & Deming	1
92401 S&D-33SP	1/2" Shank Type 130-AG Silver & Deming	1
30353 S&D-33CN	CN-TECH™ CRYO/NITRIDE 1/2" Shank - Silver & Deming	1

4 Pc.

Part #	9/16, 5/8, 3/4 & 1"	Qty of each
54520 S&D-4MRO	Silver & Deming 3-flats Shank	1

Type 280-UB

1/2" Shank Silver & Deming
3-Flats on Shank
Heavy-Duty, 135° Split point

- 135° Split point for fast penetration and accurate starting without a center punch.
- One piece solid construction
- Sizes larger than 1" diameter have 118° Split point.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

Type 280-UBX

1/2" Shank Silver & Deming
Premium - 3-Flats on Shank
118° Split point

- M2 High Speed Steel
- Precision ground point, flutes, body and clearance.
- 118° Split point for general purpose drilling in metal, wood and plastic.



Type 280-CN CN-TECH™ CRYO/NITRIDE

1/2" Reduced Shank Silver & Deming
135° Split point - 3-Flats on Shank

- Nitride coating creates a case hardened surface that is resistant to rust, heat and exceptional corrosion resistance.
- Cryogenic treatment at -300° F increases toughness while reducing brittleness.

Type 280-D

1/2" Shank Silver & Deming
M42 Cobalt 135° Split point
3 - flats on Shank

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
- Cobalt drills require rigidly held positive feed drilling equipment.

Type 280

1/2" Shank Silver & Deming
118° General Purpose

- This general purpose 118° point high-speed steel drill is recommended for use in portable air and electric drilling equipment with 1/2" chucks.
- Type 280 drills may be used in power applications such as drill presses where a short rigid drill is required.

Type 280-MRO

Silver & Deming, 135° Split point
3-Flats on Shank

- The 280-MRO is a shorter (5") tougher version of our very popular 1/2" reduced shank product.
- Designed specifically for the needs of the MRO market, the 280-MRO has a split point (135°) to insure fast hole starts without drill walking.
- This feature packed tool provides tremendous value for your drilling dollar.